

IN THE CLAIMS

Please cancel claims 1-38 and add the new claims appearing as follows:

Claims 1-38 (Canceled).

Claim 39 (New). A generally disc-shaped token having a body produced by multiple injection of plastic material, the token comprising at least:

a generally disc-shaped core of the body of the token produced by a first injection of plastic material and having a central portion defining the central portion of the body of said token and an annular peripheral portion defining at least part of an edge of said body of the token; and

a covering layer produced by a second injection of plastic material around the peripheral portion of the core to produce in conjunction with the core one of, all or almost all of the edge and of the annular peripheral portion of the body of the token,

wherein the core of the token incorporates an insert embedded in the plastic material of the central portion of said body during the first injection and comprising a contactless electronic microchip identification device.

Claim 40 (New). The token according to claim 39, wherein, in the first injection, the core defines at least part of the annular peripheral portion of the body of the token.

Claim 41 (New). The token according to claim 40, wherein, in the first injection, the core defines at least part of the annular peripheral portion of the token and the edge of the token by way of radial peripheral projections that are grouped.

Claim 42 (New). The token according to claim 39, wherein, in conjunction with the core, said covering layer defines the annular peripheral portion and the edge of the body of the token except for housings provided with injected plastic material edge inclusions produced by at least one complementary injection.

Claim 43 (New). The token according to claim 39, wherein a peripheral region of the central portion of the core comprises a plurality of openings into which project portions of an insert which comprises said electronic microchip identification device.

Claim 44 (New). The token according to claim 43, wherein the core comprises at least three openings evenly distributed in a circumferential direction at the periphery of the central portion of the core.

Claim 45 (New). The token according to claim 43, wherein said portions of the insert projecting through openings in the core are sufficiently strong to hold the insert in place during injection of the core of the body of the token.

Claim 46 (New). The token according to claim 43, wherein a center of the central portion of the core has at least one recess on at least one of its faces.

Claim 47 (New). The token according to claim 43, wherein an internal portion of said peripheral portion of the core comprises a circular groove including through passages that are evenly distributed in a circumferential direction.

Claim 48 (New). The token according to claim 47, wherein at least one of (a) said openings, (b) any recesses in the faces of the token and (c) said through passages are filled with plastic material by said second injection.

Claim 49 (New). The token according to claim 39, wherein the body of the token has on each face a cavity into which is fixed a label carrying at least one of a decoration, a mark and a hologram.

Claim 50 (New). The token according to claim 39, wherein the token is produced by injecting plastic materials of different colors.

Claim 51 (New). A generally disc-shaped token having a body produced by multiple injection of plastic material, the token comprising at least:

a generally disc-shaped core of the body of the token produced by a first

injection of plastic material and having a central portion defining the central portion of the body of said token and an annular peripheral portion defining at least part of an edge of said body of the token; and

a covering layer produced by a second injection of plastic material around the peripheral portion of the core to produce in conjunction with the core one of, all or almost all of the edge and of the annular peripheral portion of the body of the token,

wherein the core of the token incorporates an insert embedded in the plastic material of the central portion of said body during the first injection and comprising a contactless electronic microchip identification device;

in the first injection, the core defines at least part of the annular peripheral portion of the body of the token;

in conjunction with the core, said covering layer defines the annular peripheral portion and the edge of the body of the token except for housings provided with injected plastic material edge inclusions produced by at least one complementary injection;

a peripheral region of the central portion of the core comprises a plurality of openings into which project portions of an insert which comprises said electronic microchip identification device;

the core comprises at least three openings evenly distributed in a circumferential direction at the periphery of the central portion of the core; and

the body of the token has on each face a cavity into which is fixed a label

carrying at least one of a decoration, a mark and a hologram.

Claim 52 (New). A method of fabricating a body of a token according to claim 39, comprising:

placing an insert comprising a contactless electronic microchip identification device in a first injection mold, two half-shells whereof define a first imprint corresponding to a generally disc-shaped core of the body of the token;

holding said insert at a center of the first imprint by axially clamping the insert between the two half-shells of the first mold;

injecting the core of the token;

placing the core of the token in a second injection mold, two half-shells thereof defining a second imprint corresponding to one of all or almost all of the body of the token;

holding said core at a center of the second imprint by axially clamping a central portion of the core between the two half-shells of the second mold; and

injecting a covering layer.

Claim 53 (New). The method according to claim 52, wherein at least one of the clamping during the first injection and the second injection is realized at a peripheral area of the central portion of the core of the token.

Claim 54 (New). A generally disc-shaped token comprising:

a body produced by a single injection of plastic material incorporating an insert that is buried during injection in the plastic material of a central portion of said body and a contactless electronic microchip identification device;

a periphery of the central portion of said body comprising a plurality of openings into which project portions of the insert including said electronic microchip identification device; and

said portions of the insert projecting through said openings being sufficiently strong to hold the insert in place during injection of the body of the token.

Claim 55 (New). The token according to claim 54, wherein the central portion of the body of the token has on each face a cavity in which is disposed and fixed a label carrying at least one of a decoration, a mark and a hologram.

Claim 56 (New). The token according to claim 39, wherein said token comprises colored plastic materials obtained from at least one basic polymer selected from the group consisting of:

- polymethyl methacrylate (PMMA);
- acrylonitrile-butadiene-styrene (ABS);
- polyamides and copolymers thereof;
- polyacetal and acetal copolymers (POM/polyoxymethylene);

- phenylene polysulfide (PPS);
- polyalkylene terephthalates;
- thermoplastic polyurethanes (PUR);
- vinyl polymers; and
- polyolefins.

Claim 57 (New). The token according to claim 39, comprising a body produced by injection of plastic material and having a diameter one of, greater than or equal to 39 mm and a maximum thickness that does not exceed 3.3 mm, the thickness of the central portion of the body being of the order of 2.5 mm.

Claim 58 (New). The token according to claim 39, wherein the token is one of a gaming chip or a casino chip.

Claim 59 (New). The token according to claim 40, wherein, in the first injection, the core defines at least part of the annular peripheral portion of the token and the edge of the token by way of radial peripheral projections that are not grouped.

Claim 60 (New). The token according to claim 41, wherein the radial peripheral projections that are grouped are evenly distributed in a circumferential direction and extend on either side of said body and axially over the edge.

Claim 61 (New). The token according to claim 59, wherein the radial peripheral projections that are not grouped are evenly distributed in a circumferential direction and extend on either side of said body and axially over the edge.

Claim 62 (New). The method according to claim 52, further comprising at least one further injection of edge inclusions to complete the body of the token.

Claim 63 (New). The method according to claim 52, further comprising machining the body of the token to finish the edge of the token.

Claim 64 (New). The token according to claim 56, wherein the polyalkylene terephthalates is polybutylene terephthalate (PBT), the vinyl polymers are polyvinyl chloride (PVC), and the polyolefins are at least one polymer selected from the group consisting of polyethylenes (PE) and polypropylenes.